

Hydracrop 80S Dual Operator, 5 Station Ironworker

Where production requires twin operator machines, higher speeds or greater capacity, GEKA provides the solution with the HYDRACROP range with five working stations: punching, notching, shearing of flat bars, angles and round/square bars.

SHEAR FOR FLAT BARS

Shearing capacity	450x15 / 300x20 mm
Length of blades	475 mm
Working height	850 mm

SHEAR FOR SECTIONS

Shearing capacity	1500 kN
L at 90°	130x130x13 mm
L at 45°	70x70x7 mm

SHEAR FOR BARS

Round bar Ø	45 mm
Square bar	45 mm

WITH SPECIAL BLADES

UPN Profiles	140 mm
IPN Profiles	140 mm

NOTCHING

Plate thickness	12 mm
Depth	90 mm
Width	52 mm

PUNCHING

Punching power	800 kN
Maximum capacity	Ø 40x14 / Ø 24x24 mm
Throat	305 mm
Working height	1094 mm



Please note, quoted capacities relate to steel with a material resistance of 45kg/mm²