

## Hydracrop 55S Dual Operator, 5 Station Ironworker

Where production requires twin operator machines, higher speeds or greater capacity, GEKA provides the solution with the HYDRACROP range with five working stations: punching, notching, shearing of flat bars, angles and round/square bars.

### SHEAR FOR FLAT BARS

Shearing capacity	300x15 / 200x20 mm
Length of blades	305 mm
Working height	880 mm

### SHEAR FOR SECTIONS

Shearing capacity	1100 kN
L at 90°	120x120x10 mm
L at 45°	70x70x7 mm

### SHEAR FOR BARS

Round bar Ø	40 mm
Square bar	40 mm

### WITH SPECIAL BLADES

UPN Profiles	120 mm
IPN Profiles	120 mm

### NOTCHING

Plate thickness	10 mm
Depth	90 mm
Width	42 mm

### PUNCHING

Punching power	550 kN
Maximum capacity	Ø 40x10 / Ø 20x20 mm
Throat	250 mm
Working height	1085 mm



Please note, quoted capacities relate to steel with a material resistance of 45kg/mm<sup>2</sup>