

## Puma 220S Punching Machine

The GEKA hydraulic punching machines have been designed by experienced technicians, assisted by powerful CAD/CAM equipment and adapted to the ongoing suggestions of over 80,000 users of GEKA shears and punching machines worldwide.

### PUNCHING

Punching power	2200 kN
Maximum capacity	Ø 40x40 mm
Throat	510 mm
Working height	1013 mm
Max stroke	100 mm

Strokes / min (20mm stroke)	25
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### Features:

- Precision machined bed
- Cylinder with additional guide for precision punching
- Rigid construction
- Slow approach for accurate setting of tooling
- Quick change punch
- Safety protection
- Ample space for mounting special equipment



Please note, quoted capacities relate to steel with a material resistance of 45kg/mm<sup>2</sup>