

Bendicrop 50 Single Operator, 6 Station Ironworker

Fabricators often have to perform simple bending operations. GEKA has developed the BENDICROP model. In addition to the cutting, punching and notching stations, this has a permanently fitted bending station. It is also fitted with a system to reduce deformation when shearing flat bars. The BENDICROP model is provided with an automatic length stop and is delivered with two V-shaped bending dies of 40 and 70 mm.

SHEAR FOR FLAT BARS

Shearing capacity	350x10 (2°) / 350x15 mm (5°)
Length of blades	356 mm
Cut of an L -leg at 45°	70 mm
Working height	810 mm

SHEAR FOR SECTIONS

L at 90°	80x80x8 mm
L at 45°	-
Round bar Ø	35 mm
Square bar	30 mm

NOTCHING

Plate thickness	10 mm
Angle of	100 mm
Depth	90 mm
Width	42 mm

PUNCHING

Punching power	500 kN
Maximum capacity	Ø 31x12 / Ø 28x13 mm
Throat	177 mm
Working height	973 mm

BENDING ATTACHMENT

Maximum capacity	100x10 mm
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Please note, quoted capacities relate to steel with a material resistance of 45kg/mm²

