

## Puma 55s Steelworker

The GEKA hydraulic punching machines have been designed by experienced technicians, assisted by powerful CAD/CAM equipment and adapted to the ongoing suggestions of over 60,000 users of GEKA shears and punching machines worldwide.

### PUNCHING

Punching power	550 kN
Capacity round	Ø 40x10 mm Ø 20x20 mm
Capacity square	□ 28 x 11mm
Throat	500 mm
Working height	1060 mm
Max stroke	70 mm
Strokes / min (20mm stroke)	37

### Features:

- Precision machined bed
- Cylinder with additional guide for precision punching
- Rigid construction
- Slow approach for accurate setting of tooling
- Quick change punch
- Safety protection
- Ample space for mounting special equipment
- Optimum operation speed
- Large number of optional, standard & special accessories

### Options available:

- Deep throat model with 750mm throat



Please note, quoted capacities relate to steel with a material resistance of 45kg/mm<sup>2</sup>