

Hydracrop 110S Dual Operator, 5 Station Ironworker

Where production requires twin operator machines, higher speeds or greater capacity, GEKA provides the solution with the HYDRACROP range with five working stations: punching, notching, shearing of flat bars, angles and round/square bars.

SHEAR FOR FLAT BARS

Shearing capacity	600x15 / 400x20 mm
Length of blades	605 mm
Working height	970 mm

SHEAR FOR SECTIONS

Shearing capacity	1800 kN
L at 90°	152x152x13 mm
L at 45°	70x70x7 mm

SHEAR FOR BARS

Round bar Ø	50 mm
Square bar	50 mm

WITH SPECIAL BLADES

UPN Profiles	160 mm
IPN Profiles	160 mm

NOTCHING

Plate thickness	13 mm
Depth	90 mm
Width	52 mm

PUNCHING

Punching power	1100 kN
Maximum capacity	Ø 40x20 / Ø 28x28 mm
Throat	300 mm
Working height	1150 mm



Please note, quoted capacities relate to steel with a material resistance of 45kg/mm²