

Hydracrop 220S Dual Operator, 5 Station Ironworker

Where production requires twin operator machines, higher speeds or greater capacity, GEKA provides the solution with the HYDRACROP range with five working stations: punching, notching, shearing of flat bars, angles and round/square bars.

SHEAR FOR FLAT BARS

Shearing capacity	750x20 / 400x30 mm
Length of blades	765 mm
Working height	870 mm

SHEAR FOR SECTIONS

Shearing capacity	3000 kN
L at 90°	205x205x18 mm
L at 45°	70x70x7 mm

SHEAR FOR BARS

Round bar Ø	60 mm
Square bar	60 mm

WITH SPECIAL BLADES

UPN Profiles	180 mm
IPN Profiles	180 mm

NOTCHING

Plate thickness	16 mm
Depth	110 mm
Width	58 mm

PUNCHING

Punching power	2200 kN
Maximum capacity	Ø 40x40
Throat	385 mm
Working height	1110 mm



Please note, quoted capacities relate to steel with a material resistance of 45kg/mm²