

Multicrop Single Operator, 5 Station Ironworker

Single cylinder punching machine with 4 additional workstations:

- Punching
- Notching
- Shear for flat bars
- Shear for angle iron
- Cutting of round and square bar.

SHEAR FOR FLAT BARS

Shearing capacity	300x10 / 200x13 mm
Length of blades	305mm
Working height	1030mm

SHEAR FOR SECTIONS

L at 90°	80x80x8mm
L at 45°	60x60x6mm

SHEAR FOR BARS

Round bar Ø	25mm
Square bar	22mm

NOTCHING

Plate thickness	7mm
Angle	60mm
Depth	50mm
Width	40mm

PUNCHING

Punching power	450kN
Maximum capacity	Ø 27x12 mm
Throat	160mm
Working height	1015mm



Available in both 3 phase & single phase versions.

Please note, quoted capacities relate to steel with a material resistance of 45kg/mm²