

Bendicrop 60S Dual Operator, 6 Station Ironworker

Fabricators often have to perform simple bending operations. GEKA has developed the BENDICROP model. In addition to the cutting, punching and notching stations, this has a permanently fitted bending station. It is also fitted with a system to reduce deformation when shearing flat bars. The BENDICROP model is provided with an automatic length stop and is delivered with two V-shaped bending dies of 40 and 70 mm.

SHEAR FOR FLAT BARS

Shearing capacity	350x10 / 350x15 mm (5°)
Length of blades	356 mm
Cut of an L-leg at 45°	70 mm
Working height	859 mm

SHEAR FOR SECTIONS

L at 90°	120x120x10 mm
L at 45°	-
Round bar Ø	45 mm
Square bar	40 mm

TRIANGULAR NOTCHING

Plate thickness	10 mm
Angle of	100 mm
Depth	-
Width	-

PUNCHING

Punching power	600 kN
Maximum capacity	Ø 40x11 mm
Throat	250 mm
Working height	1106 mm

BENDING ATTACHMENT

Maximum capacity	150x10 mm
------------------	-----------

Please note, quoted capacities relate to steel with a material resistance of 45kg/mm²

