

ASM Initial Pinch Range Asymmetrical Plate Roller



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CAPACITIES* (mm) & SPECIFICATION

AKYAPAK ASM Range	
Working Length : 1050 – 2050mm	
Thickness : 0.7 – 5.5mm	Pre-bend Thickness : 0.67 – 5mm
Top Roll Ø : 110 – 140mm	Min. Bend Ø : Top roll Ø x 1.5
Motor : 2.2 kW	Bending Speed : 5.2 - 6.7 m/min
Weight :	Dimensions :

*Data are for steel with a yield point of 240N.mm⁻²

FEATURES

- Cast iron body
- 1050-2050mm working lengths available
- Central rollers powered via gearbox
- Cone bending device
- Self-braking main motor
- Top roll can be swivelled out
- Lower and back rolls can be moved vertically via hand wheels
- Separate control panel with foot pedals

Available Options:

Induction hardened rolls
Digital display for back roll
Motorised back roll