

ASM-S Initial Pinch Range Asymmetrical Plate Roller



Machine shown is the ASM-S 190-25/5

CAPACITIES* (mm) & SPECIFICATION

AKYAPAK ASM-S Range	
Working Length : 1600 – 3100mm	
Thickness : 1 – 8mm	Pre-bend Thickness : 1 – 7mm
Top Roll Ø : 140 – 200mm	Min. Bend Ø : Top Roll Ø x 1.5
Motor : 2.2 – 5kW	Bending Speed : 4.8 – 6.8m/min
Weight :	Dimensions :

*Data are for steel with a yield point of 240N.mm⁻²

FEATURES

- Steel construction body (ST52)
- 1600-3100mm working lengths available
- Induction hardened rolls
- Motorised back roll
- Cone bending device
- Central rollers powered via gearbox
- Top roll can be swivelled out
- Separate control panel with foot pedals

Available Options:

Digital display for back roll
Motorised lower roll
Extended rolls
Profile rolls
Driven side roll